

OHCA Annual Conference and Trade Show

November 19-20, 2019 Oregon Convention Center

EXHIBITOR KIT

Please retain copies of the completed order forms for your records.

Make sure to mail, fax or email completed copies with payment to each contractor providing services.









SHOW INFORMATION

Welcome to the *OHCA Annual Conference and Trade Show*. DWA is pleased to have been selected as your official convention services contractor. In addition to furniture, carpet, and custom displays, we offer full-service graphics, labor, and freight handling services. Our goal is to help make your show participation a success.

Please contact the DWA Customer Service Department with any questions. We will do our best to assist you with all your show needs and appreciate the opportunity to work with you.

TO VIEW OUR RENTAL ITEMS, PLEASE VISIT OUR WEBSITE AT WWW.DWATRADESHOW.COM

HOW TO CONTACT US: DWA Trade Show & Exposition Services

6700 NE 59th Place

Portland, Oregon 97218

Phone: 503/228-6800 Fax: 503/595-1470

e-mail: csr@dwatradeshow.com

BOOTH INFORMATION: Backwall Drape: Terra Cotta

Siderail Drape: Terra Cotta Booth Size: 10' x 10' Booth Carpet: Black Aisle Carpet: Cayenne

BOOTH PACKAGE: Show Management is providing each exhibitor with the following:

One 7" x 44" Booth Identification Sign, One 6' Table Skirted Champagne, Black Booth

Carpet, One Plastic Side Chair, and Ŏne Wastebasket

ADVANCE PRICE DEADLINE: The last day to receive DWA advance pricing is: November 4, 2019

FOR YOUR CONVENIENCE WE OFFER AN ONLINE ORDERING SYSTEM!

Please follow the steps below to order your services online:

- 1. Go to DWA Trade Show & Exposition Service's website at http://www.dwatradeshow.com
- 2. Select "Online Ordering" from the Home Page
- 3. Set up an account (if you have an account already select that option)
- Enter the show code OHCA2019
- 5. You will be taken to the Show Information page where you will need to enter your booth number and company name
- 6. Begin entering your order

Important: We have included links and information for other contractors' products and/or services. We claim no responsibility for their products or services. Please contact them directly for questions.

FREIGHT HANDLING: DWA can receive your show freight and deliver it to your booth space. Please read the Freight Handling forms for further information and for Freight Handling rates. Be sure to complete and return the Freight Handling order form to DWA before shipping.

Advance Shipping Address: OHCA

COMPANY NAME - BOOTH #

c/o DWA

6700 NE 59th Place Portland, Oregon 97218

To avoid additional after deadline charges, shipments must arrive by: November 14, 2019

Direct Shipping Address: OHCA

COMPANY NAME - BOOTH #

c/o DWA

Oregon Convention Center, Hall D

777 NE MLK Jr. Blvd. Portland, OR 97232

All direct shipments must be consigned to DWA and scheduled to arrive during official exhibitor move-in hours only. First day to receive freight at the exhibit site: November 18, 2019





PAYMENT POLICIES & CREDIT CARD CHARGE AUTHORIZATION

KEEP ORIGINAL & SEND COPY TO DWA

Please VISA [e the inform ERCARD	ation re	•	ed and ICAN E				tull w Scove			n and : Persona		rders. Corp	orate
Account Number															
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Cardholder's Name							Please Pri								
Cardholder's Billing Ad	dress						City								
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Cardholder's Signature															
ADVANCE PRICING To qualify for advance pat standard prices.	oricing, orders	s must be receive	ed on or be	efore the a	advance _l	price dea	adline with	payment	in full. L	ate order	s and ord	ders with	out paym	ent will be	e charged
PAYMENT FOR SER'DWA requires payment which may include labor	in full at the ti													ccount for	services
METHOD OF PAYME DWA accepts MasterC drawn on a U.S. bank. checks.	ard, Visa, Dis														
TAX EXEMPT If you are tax exempt in DWA office for this sho														e informat	tion to the
ADJUSTMENTS, CAN				ao chow	Como ito	me con	ileae and k	abor ara c	subject to	cancalla	tion food	Dofort	o o o ch or	dor form f	or dotalla
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Furniture, Acc	essories	, Carpet										\$			
Signs												\$	3		
Labor/Forklift.												\$	3		
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Other DWA Ser												\$	3		
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Other DWA Ser	rvices (ple	ase specify))									\$;		
TAX ID #93-	064216	 7							-	TOTAL	ORDE	ER \$			
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Authorized Conta	ct Signatur	e		Au	thorized	l Contac	ct-Please	Print		D	ate			ility an onsibili	





All orders are governed by the DWA Payment Policy and Limits of Liability & Responsibility. Please read carefully.

- 1. DWA and its subcontractors shall not be responsible for ordinary wear and tear in handling of equipment, damage to uncrated materials, materials packed improperly, glass breakage or concealed damage. Claims for loss or damage must be submitted to DWA by the close of the show. No suit or action shall be brought against DWA or its subcontractors more than six months after the cause of action accrues.
- 2. DWA and its subcontractors are not responsible for the loss of, disappearance of, or damage to Exhibitor's freight after the same has been delivered to Exhibitor's booth, nor are DWA and its subcontractors responsible for Exhibitor's freight before it is picked up from Exhibitor's booth for loading after the show. Exhibitors must submit a DWA bill of lading for all outbound shipments. All bills of lading covering outgoing shipments submitted to DWA or its subcontractors by Exhibitor will be checked at the time of pickup from the booth and corrected where discrepancies exist.
- 3. It is agreed that DWA and its subcontractors are not insurers. Insurance, if any, shall be obtained by Exhibitor. Amounts payable by DWA hereunder are based on the scope of liability as herein set forth and are unrelated to the value of the Exhibitor's property. It is further agreed that DWA and its subcontractors do not provide for full liability should loss or damage occur. In the event that DWA should be found liable for loss or damage to Exhibitor's equipment, the liability shall be limited to the specific article that was physically lost or damaged. Such liability shall be limited to a sum equal to \$.30 per pound/per article with a maximum liability of \$50.00 per item or \$1,000 per shipment, whichever is less, as agreed upon damages and exclusive remedy. Provisions of this paragraph shall apply if loss or damage, regardless of cause of origin, results directly or indirectly to property through performance or nonperformance of obligations imposed by the offering of services to Exhibitors, or from negligence, active or otherwise, by DWA, its subcontractors or their employees.
- 4. At the close of show, if carriers fail to pick up or refuse to accept shipment, DWA reserves the right to reroute such shipment or move shipment to our warehouse pending advice from Exhibitor who will be charged accordingly for this service. No liability will be assumed as a result of such rerouting or handling. Thus, in order to expedite removal of materials from the show site, DWA shall have the authority to change designated carriers, if such carriers do not pick up on time. Where no disposition is made by Exhibitor, materials will be taken to DWA's warehouse to await Exhibitor's shipping instructions, and Exhibitor agrees to be responsible for payment of charges relating to such handling at the warehouse. DWA assumes no liability as a result of such rerouting or handling.
- 5. DWA and its subcontractors shall not be liable for shipments received without receipts, freight bills or bill of lading, such as UPS or van lines, these shipments will be delivered to booth without guarantee of piece count or condition. No liability will be assumed for such shipments. Shipments received on separate days will be treated as separate minimum shipments.
- 6. DWA and its subcontractors shall not be liable to any extent whatsoever for any actual, potential or assumed loss of profits or revenues or for any collateral costs that may result from any loss, injury or damage to Exhibitor's materials or Exhibitor personnel which may make it impossible or impractical to exhibit same.
- 7. The Exhibitor agrees, in the event of a dispute with DWA or its subcontractors relative to any loss or damage to any of the Exhibitor's freight or equipment, that the Exhibitor will not withhold payment in any amount due to DWA for freight handling services or any other services provided by DWA or its subcontractors as an offset against the amount of the alleged loss or damage. Instead, the Exhibitor agrees to pay DWA prior to the close of the show for all such charges and further agrees that any claim the Exhibitor may have against DWA or its subcontractors shall be pursued independently by the Exhibitor as a completely separate transaction to be resolved on its own merits.
- 8. DWA and its subcontractors shall not be responsible for any loss, delay, or damage due to events beyond their reasonable control which cannot be avoided by the exercise of due care and prudence, including without limitation, strikes, labor disputes, lockouts or work stoppages of any kind, fire, theft, windstorm, water, vandalism, acts of God, mysterious failure of power or utilities, and other events.
- 9. The Exhibitor agrees, in connection with the receipt, handling, temporary storage and reloading of its freight, that DWA and its subcontractors will provide these services as Exhibitor's agent and not as bailee or shipper. If any employee of DWA or its subcontractors shall sign a delivery receipt, bill of lading or other document, the parties agree that DWA or its subcontractor will do so as the Exhibitor's agent, and the Exhibitor accepts the responsibility thereof.
- 10. Empty Storage labels will be available at the DWA Service Desk. Affixing the labels is the sole responsibility of the Exhibitor or its representative. It is understood that these labels are used for empty storage only, and DWA and its subcontractors assume no responsibility or liability for loss or damage to contents while containers are in storage or for mislabeled containers.
- 11. Rates are subject to Union contract changes and rates effective at time of show. Rates include Social Security, Worker's Compensation Insurance and Public Liability Insurance. DWA and its subcontractors shall not be responsible for loss, delay or damage due to strikes, lockouts, or work stoppages of any kind.
- 12. Please ship early and ship prepaid. DWA will not accept collect shipments.



Advance Price Deadline: November 4, 2019



KEEP ORIGINAL & SEND COPY TO DWA

VIEW DENTAL ITEMS DI EASE SEE OLID WEDSITEL

CHAIRS				DIIE!	TABLES						
Quantity	Description CHAIR		Standard	Total	Ouantit	y Description	IADLES	Advance	Standard	Total	
Qualitity		\$20.00	\$30.00	TOTAL	Quantit		lo/10V2/V17U		\$50.00	TOtal	
	Plastic Side Chair Fabric Side Chair	\$36.00	\$46.00		{ }	1210	le/18X36X17H	\$40.00			
	Fabric Arm Chair	\$40.00	\$52.00		<u> </u>		/17x17x17H	\$35.00	\$44.00		
	Fabric Arm Chair	\$45.00	\$52.00			200	ound/30Hx36D	\$62.00	\$77.00		
	Barstool Steno Chair without Arm		\$75.00			203	edestal/42Hx36D	\$67.00	\$83.00		
			\$75.00		<u>!</u>		Jndraped/30H v/Linen/30H	\$32.00 \$56.00	\$39.00 \$65.00		
0	ACCESSOR		Ct tt	T-1-1	! ├──	₅₀₁ 5 Round v		\$20.00	\$26.00		
Quantity	•		Standard	Total		1000 54 Linen /		\$20.00	\$20.00		
	220 Wastebasket	\$ 9.00	\$11.00		Soloct I		Blue White	□ Black			
	Aluminum Easel	\$22.00	\$29.00		Jeicet I		TABLES - 30	_		'	
	Chrome Stanchion	\$25.00	\$31.00			(Check color be	elow / 6' & 8' table	nigii x 24 es skirted 3:	sides only)		
	Velour Rope/6'	\$18.00	\$25.00		Qty.	Description		Advance		Total	
	Magazine Rack/6 slot	\$54.00	\$67.00			4' Skirted Tab		\$65.00	\$82.00		
	Waterfall Bag Rack	\$51.00	\$66.00		4	_{24s} 6' Skirted Tab	le	\$75.00	\$92.00		
	Cost Tree	\$51.00	\$66.00			24s 8' Skirted Tab		\$82.00	\$99.00		
	Coat Tree 8' Upright with Base	\$36.00 \$12.00	\$46.00 \$15.00			_{24s} 4' Unskirted T		\$40.00	\$50.00		
	6' - 10' Extension Bar	\$12.00	\$15.00			₂₄₀ 4 Unskirted T		\$45.00	\$56.00		
	Executive Desk	\$12.00	N/A			_{24U} 8' Unskirted T		\$50.00	\$62.00		
	92 Showcase-6' w/2 Shelves		N/A		1 — —						
]	4th Side Skirt	OUNTERS - 4	\$30.00	\$45.00		
	E TOP RISERS - 8" Deep					(Check color belo				, I	
	Description		Standard	Total		24SC 4' Skirted Co		\$73.00	\$91.00	<i>'</i>	
	4' Single Tier, 8" or 15"		\$45.00			_{24SC} 6' Skirted Co		\$81.00	\$101.00		
	6' Single Tier, 8" or 15"	\$42.00	\$53.00			_{24SC} 8' Skirted Co		\$90.00	\$101.00		
	4' Double Tier, 8" and 15	" \$68.00 " ¢74.00	\$85.00					\$50.00	\$62.00		
	₂₇₄ 6' Double Tier, 8" and 15	-	\$92.00			4' Unskirted	Counter				
CUST	TOM DRAPE - 4' Minimu	ım Order	(includes fr	ame)		_{24UC} 6' Unskirted		\$55.00	\$68.00		
	-		Standard	Total		8' Unskirted		\$60.00	\$75.00		
	1100	\$ 8.00	\$10.00			4th Side Ski		\$35.00	\$50.00		
	8' High Drape/Per LF	\$10.00	\$12.00]] "	SERPEI Check color below	VTINE TABLE			、	
Available Dra		Red	- 3 <u> </u>] ₄ Silver		_{30ss} Small Skirte		\$ 94.00)	
₅ Burgun	dy6White7Black	₈ Teal [₉ Plum] ₁₁ Beige		3088 Small Skirte 3088 Large Skirte	d Serpentine				
F	PERFBOARD/TACKBO			ls		_{30SS} Edige Skille _{30US} Small Unski			\$ 61.00		
Ouantity	(Perfboard rental does no		Standard	Total	1	Larga Hncki	rted Serpentine		\$ 73.00		
Quantity	Description 280 Perfboard	\$90.00	\$112.00	TOTAL		_{30US} Large Uriski ₀₁₀ 4th Side Ski		\$ 39.00	\$ 45.00		
	Tackboard Grey Fabric				Select Ski	010				,Silver	
Vertic	201	\$90.00	\$112.00 ce of installation	1)	Burgu			— •	Green Plum	Gold	
Prices include in	stallation, rental and removal. Include Sale ve-in, 50% after move-in begins and 100%	s and/or Use Tax	es as indicated. I	Make paymen	t in U.S funds d	rawn on a U.S. bank. Ca	ncellation Policy: Item	ns cancelled will I	oe charged at 25	% of original	
nay occur to e	exhibitor equipment that is placed on o										
Company	name					Booth Number	•		All orders		
Billing Add	dress			City		State	Zip Code		e govern by DWA's		
Telephone	•		Fax			E-r	nail	⊣ Paym	ent Polic Limits of	y and	
Authorized	l Contact Signature		Autho	orized Cor	ntact-Pleas	e Print	Date		iability ar sponsibil		
RETURN T	O: DWA Trade Show & Exposi	tion Service	S		Total Re	ntals Ordered	9	:			

6700 NE 59th Place Portland, Oregon 97218 Telephone: 503/228-6800 Fax: 503/595-1470 E-mail: csr@dwatradeshow.com

http://www.dwatradeshow.com

		, ,
	Total Rentals Ordered	\$
	Add 00% Sales and/or Use Tax	\$ -0-
0214R	PAYMENT ENCLOSED	\$



CARPET, PADDING & VISQUEEN ORDER FORM

KEEP ORIGINAL & SEND COPY TO DWA

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	Rental includes inst	allation, front-edg			the show.	
Quantity		Advance	Standard	Total		
	9' X 10' 16 oz. Booth Carpet	\$ 95.00	\$118.00		Se	lect Carpet Color:
	920 9' x 20' 16 oz. Booth Carpet	\$190.00	\$237.00		││	e □₂Red □₃Green
	930 9' x 30' 16 oz. Booth Carpet	\$285.00	\$356.00		11 — 1	y ₇ Black ₈ Teal
	9' x 40' 16 oz. Booth Carpet	\$380.00	\$475.00		□ ₉ Plur	n
Include	STAND es visqueen plastic covering. All c			OOTH CARPE		rantee color selection.
Quantity		Advance	Standard	Total	,	
	975 16 oz. Custom Carpet/sq. ft.	\$ 1.60′	\$ 2.00′] Se	lect Carpet Color:
space prior to	et includes delivery, rental, and removal. Lal exhibit installation. Labor will be charged g rooms, or other installations post exhibit	at published rates who			' I '^	e
	CARPE	T PADDING)		Can	cellation Policy:
Quantity	Size	Advance	Standard	Total		size booth carpet can-
	₉₇₃ Foam Padding/sq. ft.	\$ 0.60′	\$ 0.75′			after being cut will be
Quantity Please	972 Plastic Covering/sq. ft. include a layout diagram in t	Advance \$ 0.40' he box below fo	Standard \$ 0.50' or installation of	Total of your carpet if y sary delays or co	begins price af	nal price after move-in and 100% of original ter installation. et size is different
price prior to mo	nstallation, rental and removal. Include Sales and/or U ove-in, 50% after move-in begins and 100% after insta exhibitor equipment that is placed on our drape	se Taxes as indicated. Make Illation. IMPORTANT NOTE :	payment in U.S funds draw Please do not hang any	n on a U.S. bank. Cancellatio	n Policy : Items c	t be responsible for any damage whic
Company	Name		'			All orders are governed
Billing Add	dress	Cit	ty	State Z	ip Code	by DWA's
Telephone	9	Fax		E-mail		Payment Policy and Limits of
Authorized	d Contact Signature	Authorized	d Contact-Please F	Print D	ate	Liability and Responsibility.
RETURN T	O: DWA Trade Show & Exposition Ser	vices	Total of Ite	ms Ordered	\$	
	6700 NE 59th Place Portland, Oreg	on 9/218	V94 U00% 6	Sales and/or Lise To	2 ¢	-0-

Telephone: 503/228-6800 Fax: 503/595-1470 E-mail: csr@dwatradeshow.com

http://www.dwatradeshow.com

PAYMENT ENCLOSED

\$

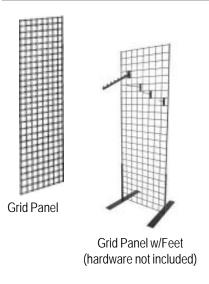


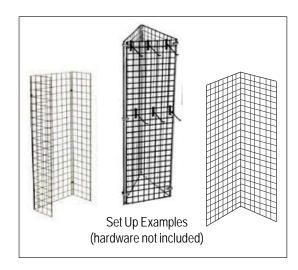
GRID PANEL & MINI GRID RENTAL ORDER FORM

KEEP ORIGINAL & SEND COPY TO DWA

(AVAILABILITY GUARANTEED ONLY IF ORDERED IN ADVANCE.)

Quantity	Description	Advance	Standard	Total
	GRID PANEL, 2' X 8', Black / Per Panel Each panel is 2' x 8' with a 3" x 3" grid. At least two panels are needed to be free standing. Feet must be rented to have a 2' x 8' free standing unit.	\$37.00	\$50.00	
	GRID PANEL FEET / Per Set of Two Feet are needed if you want to make one panel free standing.	\$27.00	\$35.00	
	MINI GRIDS / 14" x 14" / Per Grid Mini-Grid cube panels snap together with connectors into economical display cubes.	\$ 5.00	\$ 9.00	
	9803 MINI GRID CONNECTORS / Bag of 12	\$ 3.00	\$ 5.00	







Mini Grid



Cubes made from Mini Grids (Set Up Example)

Grid Panels will be delivered to your booth. You are responsible for set up. Zip ties will be available at the DWA Customer Service Desk. Labor may be ordered for assistance in assembling free standing units. Hardware for Grid Panels is not included. Please see Labor Order Form. GRID PANELS MAY NOT BE HUNG FROM BOOTH BACKWALL FRAME OR DRAPES.

Mini Grids must be picked up at the DWA Customer Service Desk.

Prices include delivery, rental and removal. Include Sales and/or Use Taxes as indicated. Make payment in U.S funds drawn on a U.S. bank. Cancellation Policy: Items cancelled will be charged 25% of original price prior to move-in, 50% after move-in and 100% after installation.

	•	J	0 1	'			
Company Nar	me			Booth Numbe	er		All orders
Billing Addres	ss		City	State	Zip Code	•	are governed by DWA's
Telephone		Fax		E	-mail		Payment Policy and Limits of
Authorized C	ontact Signature	Aut	thorized Co	ontact-Please Print	Date		Liability and Responsibility.
RETURN TO:		on Services		Total Rentals Ordered		\$	
	6700 NE 59th Place Portland Telephone: 503/228-6800	a, Oregon 97218 Fax: 503/595-1470		Add 00% Sales and/or	r Use Tax	\$	-0-
	E-mail: csr@dwatradeshow.		0805C	PAYMENT ENCLOSED)	\$	

http://www.dwatradeshow.com



Advance Price Deadline: November 4, 2019

Nils Chair-Charcoal or White Fabric / Circle Color Choice

9217 Wire & Wood Shelf Unit (66.5" long x 12" deep x 62" high)

9225 Glass Showcase/Locking (64-1/8" tall x 14-3/8" deep x 16-3/4" wide)

White Blixt Bar Stool



Not ,

\$ 85.00

\$ 95.00

\$ 75.00

\$ 175.00

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	EGGNGE / NEGEL HON TOWN	101111100		
Quantity	Description	Advance	Standard	Total
	₉₂₁₁ Black Bonded Leather Loveseat (60" long x 36" wide x 33" high)	\$350.00		
	9212 Black Bonded Leather Sofa (82" long x 36" deep x 33" high)	\$395.00]	
	9213 Black Bonded Leather Chair (40" long x 36" deep x 33" high)	\$295.00	1	
	₉₂₁₄ Black Coffee Table (46.5" long x 29.5" wide x 18" high)	\$139.00	ele	
	₉₂₁₉ Black End Table (21.58" x 21.58" x19.58" high)	\$119.00	Available	
	₉₂₁₅ Black Guest Chair	\$ 75.00	t Av	

LOUNGE / RECEPTION FURNISHINGS

Black Loveseat

Black Sofa

Black Chair

Black Coffee Table

White Blixt Bar Stool

Wire & Wood Shelf

Black Guest Chair

Black Guest Chair

Black Guest Chair

Prices include installation, rental and removal. Include Sales and/or Use Taxes as indicated. Make payment in U.S funds drawn on a U.S. bank. Cancellation Policy: Items cancelled will be charged at 25% of original price prior to move-in, 50% after move-in begins and 100% after installation.

Company Name	Booth Number			All orders	
Billing Address		City	State	Zip Code	are governed by DWA's
Telephone	Fax		E-1	mail	Payment Policy and Limits of
Authorized Contact Signature	Auth	orized Cor	ntact-Please Print	Date	Liability and Responsibility.
RETURN TO: DWA Trade Show & Exposition Se	rvices		Total of Items Ordered	;	\$
6700 NE 59th Place, Portland, OF Telephone: 503/228-6800 Fax:	503/595-1470		Add 00% Sales and/or U	Jse Tax	\$ -0-
E-mail: csr@dwatradeshow.com http://www.dwatradeshow.com		011109R	PAYMENT ENCLOSED	;	\$



Floral Arrangement (call for quotes)



PLANT RENTAL ORDER FORM

KEEP ORIGINAL & SEND COPY TO DWA

Not Available

Upon Request

SILK PLANTS & FLORAL ARF	SILK PLANTS & FLORAL ARRANGEMENTS									
Quantity Description	Advance	Standard	Total							
₉₅₀₀ 3' to 4' Tall Plant (Spath, Dieffenbachia/Ivy, Dracaena) circle selecti	on \$57.00	\$71.00								
₉₅₀₁ 5' to 6' Tall Plant (Areca Palm, Ficus) circle selection	\$68.00	\$85.00								
₉₅₀₂ 30" Hydrangea (Blue)	\$37.00	\$47.00								
₉₅₀₅ 15" Geraniums (Pink or Red)	\$23.00	\$31.00								
₉₅₀₇ 6" (1-1/2' wide) Fern	\$16.00	\$25.00								
₉₅₀₈ 8" (2-1/2' wide) Fern	\$25.00	\$35.00								



Please Note: Photos are not to scale.

Rental items are the responsibility of the exhibitor. Unless other arrangements have been made all items are to be left in booth at end of show. Substitutions (same size, different plant) may be necessary due to availability and at the discretion of DWA. Prices include installation, rental and removal. Include Sales and/or Use Taxes as indicated. Make payment in U.S funds drawn on a U.S. bank. Cancellation Policy: Items cancelled will be charged at 25% of original price prior to move-in, 50% after move-in begins and 100% after installation.

Company Name			Booth Number	•	All orders
Billing Address		City	State	Zip Code	are governed by DWA's
Telephone	Fax		E-r	mail	Payment Policy and Limits of
Authorized Contact Signature	Auth	norized Co	ntact-Please Print	Date	Liability and Responsibility.
RETURN TO: DWA Trade Show & Exposition			Total of Items Ordered	;	\$
6700 NE 59th Place Portland Telephone: 503/228-6800 F	, Oregon 97218 ax: 503/595-1470		Add 00% Sales and/or	Use Tax	\$ -0-
E-mail: csr@dwatradeshow.c http://www.dwatradeshow.cor	om	011109R	PAYMENT ENCLOSED	,	\$



Advance Price Deadline: November 4, 2019



ENVIRONMENTALLY FRIENDLY TABLE TOP DISPLAY ORDER FORM

KEEP ORIGINAL & SEND COPY TO DWA







Display prices below are all based on print-ready artwork being provided to DWA. Please refer to the Graphic Files Submission Guidelines form for all file specifications and FTP upload procedures. If you would like DWA to design your display for you, graphic design labor charges will apply. Please contact our Customer Service Department at 503-228-6800 with any questions.

Quantity	Size	Advance	Standard	Total
	₈₀₁₇ 24" x 60" Table Top Display	\$ 90.00	\$117.00	\$
	8018 32" x 72" Table Top Display	\$135.00	\$175.00	\$
	₈₀₁₉ 36" x 84" Table Top Display	\$185.00	\$235.00	\$
	8020 Graphic Design Labor, per hour	\$ 65.00	\$ 95.00	\$
	₈₀₁₅ Carrying Envelope made from nylon reinforced vinyl	\$ 45.00	\$ 60.00	\$

SIGN ORDER POLICY

Table top displays cancelled or changed after work has been started will be charged at 100% of the original price. Orders received after Advance Price Deadline will be charged at Rush Charge prices.

Include Sales and/or Use Taxes as indicated. Make payment in U.S funds drawn on a U.S. bank.

http://www.dwatradeshow.com

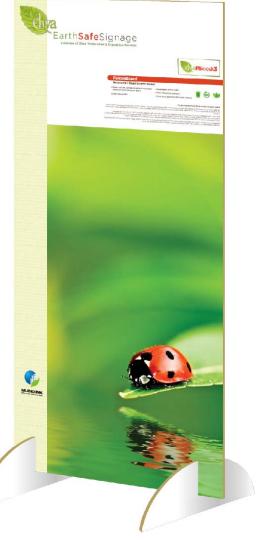
Company Name			Booth Number		All orders	
Billing Address	С	City	State Zip C	ode	are governed by DWA's	
Telephone	Fax	E-mail			Payment Policy and Limits of	
Authorized Contact Signature	Authorize	ed Co	ntact-Please Print Date		Liability and Responsibility.	
RETURN TO: DWA Trade Show & Exposition S	ervices		Total of Items Ordered	\$		
6700 NE 59th Place Portland, Or Telephone: 503/228-6800 Fax:	egon 97218 503/595-1470		Add 00% Sales and/or Use Tax	\$	-0-	
E-mail: csr@dwatradeshow.com		1109R	PAYMENT ENCLOSED	\$		





ENVIRONMENTALLY FRIEND CARDBOARD KIOSK DISPL

KEEP ORIGINAL & SEND COPY TO DWA



The Cardboard Kiosk Display is a 100% recyclable/biodegradable display and is durable enough for multiple uses. It is entirely made FalconBoard, a rigid graphic board that prints vibrant graphics in a satiny finish.

FalconBoard is the only graphic display board made from reusable and 100% recyclable kraft paper honeycomb material. FalconBoard offers designers and printers a truly recyclable, environmentally-conscious product that helps divert millions of pounds of waste from landfills.

Display prices below are all based on print-ready artwork being provided to DWA. Please refer to the Graphic Files Submission Guidelines form for all file specifications and FTP upload procedures. If you would like DWA to design your display for you, graphic design labor charges will apply. Please contact our Customer Service Department at 503-228-6800 with any questions.

Quantity	Size	Advance	Standard	Total
	8109 36" x 84" Kiosk Display w/feet	\$ 250.00	\$310.00	\$
	₈₀₂₀ Graphic Design Labor, per hour	\$ 75.00	\$ 95.00	\$

Include Sales and/or Use Taxes as indicated. Make payment in U.S funds drawn on a U.S. bank.

http://www.dwatradeshow.com



SIGN ORDER POLICY

Kiosk displays cancelled or changed after work has been started will be charged at 100% of the original price. Orders received after Advance Price Deadline will be charged at Rush Charge prices.

Company Name		Booth Number				
Billing Address	City	State	Zip Code	by DWA's		
Telephone	Fax	Authorized Contact-Please Print Dat		Payment Police and Limits of		
Authorized Contact Signature	Authorized Co			Liability and Responsibility		
RETURN TO: DWA Trade Show & Exposition Service	es	Total of Items Ordered	d :	\$		
6700 NE 59th Place Portland, Oregor Telephone: 503/228-6800 Fax: 503/	1 9 / 218 595-1470	Add 00% Sales and/o	r Use Tax	\$ -0-		
E-mail: csr@dwatradeshow.com	044400D	PAYMENT ENCLOSED	D :	\$		

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Advance Price Deadline: November 4, 2019

STANDARD SIGN & BANNER ORDER FORM

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STANDARD SIGNS Signs are full-color digital graphics laminated and mounted to foamcore.

Quantity	Size	Advance	Standard	Total				
8	7" x 11"	\$ 30.00	\$ 45.00			SIGN ORDER		
	7" x 44"	\$ 37.00	\$ 56.00			POLICY		
	11" x 14"	\$ 37.00	\$ 56.00			igns cancelled or		
	14" x 22"	\$ 44.00	\$ 66.00			nged after work has een started will be		
	22" x 28"	\$ 65.00	\$ 97.00			rged at 100% of the		
	24" x 36"	\$ 75.00	\$ 105.00		oriç	ginal price. Orders		
	28" x 44"	\$ 84.00	\$ 118.00			eived after Advance		
	₃₀₀₇ 40" x 60"	\$146.00	\$ 217.00			ce Deadline will be ed at Standard prices.		
	3' x 8'	\$175.00	\$ 253.00	'	Jilaiye	ed at Standard prices.		
	₈₀₁₀ 4' x 8'	\$195.00	\$ 273.00		Pleas	e indicate here if you would		
	Grommet, per piece	\$ 1.00	\$ 1.50	 	like us	to call you and provide more		
	Basel Back, per piece	\$ 5.00	\$ 6.00			nation and pricing on ban-		
	Banner	Call for Quote	Call for Quote	:		s, cut-out letters, logos, sill ening, special graphics, or ang eritems.		
	Designer Labor, per hour (for specific/custom design needs)	\$ 75.00	Call for Quote	:				
	(for specific/custom design needs)							
	sign orientation:		7 ,	Vertical \Box	Us	se Your Judgement for		
(Check	appropriate box)	Horizontal				Sign Layout		
Specify	sign copy and indicate colors he	ere. Please print cle	arly, if more s	pace is needed attach	a separ	rate piece of paper.		
art should be (no RGB or s include a har	sure that your graphic images co in TIFF format and should be at le pot colors). Include all screen a d copy or PDF file of your artwor	east 600 dpi at 1/8th s nd printer fonts used	iize. All colors d in your artwo	in files and links should rk (true type fonts) or c	be set	up and specified as CMYK all text to curves. Always		
Company Nan	ne		Ŀ	Booth Number		All orders		
Billing Addres	S	City	5	State Zip C	ode	are governed by DWA's		
Telephone		Fax		E-mail		Payment Policy		
·						and Limits of		
Authorized Co	ontact Signature	Authorized C	ontact-Please F	Print Date		Liability and Responsibility.		
RETURN TO:	DWA Trade Show & Exposition Servi	ces	Total Grant	nics Ordered	\$	-		
	6700 NE 59th Place Portland, Orego Telephone: 503/228-6800 Fax: 503	n 97218		ales and/or Use Tax	\$	-0-		

E-mail: csr@dwatradeshow.com http://www.dwatradeshow.com

PAYMENT ENCLOSED



GRAPHICS FILE SUBMISSION GUIDELINES

Any files that do not conform to the specifications described below will incur additional fees beyond the current pricing shown in our exhibitor kits. Print-ready PDF is the only acceptable file type without incurring graphic design charges. Any in-house work that is needed to modify files provided by client to a print ready state will be billed at \$65.00 per hour with a half-hour minimum. Any files that must be opened in their native application and exported to the required file types below do not conform to this specification.

FILE TYPES

Digital files (logos, photos, finished layouts, etc.) should be saved or exported from your design application to PDF, EPS or TIFF with a minimum resolution of 300 dpi at 50% OF THE FINAL PRODUCTION SIZE. The higher the resolution provided, the better the results. JPEG's are less desirable but can be accepted if the resolution is 300 dpi or higher. Company logos should always be sent in a vector-based format to ensure a crisp, clean logo print. Placed images are to be embedded rather than linked. If files are linked, be sure to send the linked sites.

PLEASE DO NOT submit GIF files, Word (.doc) files, Power Point (ppt.) files, Publisher files, InDesign files or any file formatted for or taken from a website. Web graphics are not suited for large format printing. This is a very common error and should be avoided.

PAGE LAYOUT / IMAGE SIZE

Image should be cropped and scaled to intended print size or to a percentage of print size (no less than 25% for vector based, 50% for bitmap based). Remove non-printing borders. Final resolution should be NO LESS than 100 dpi at FINAL print size. Higher resolutions will produce superior results. Image should be flattened, no layers and/or transparent objects. Color halftone images should be submitted in CMYK color mode. If arrangements are made ahead of time with our Graphics Department, Native files can be sent if any changes or additions are anticipated but these should not be considered as the primary print files.

FONTS

All fonts should be converted to outlines or paths. Text should be converted to outlines to ensure kerning, leading and font size stay exactly as designed. Send font files if there is an anticipation of any changes or additions. Any in-house changes will be billed as described above.

PROOFING

A clean, hard copy proof and a PDF proof should be sent along with the print files for reference. Files provided without proofs will be printed as is without correction applied. Any re-prints necessary due to proofs not being provided are done at additional cost to the client.

BLEED

Graphics must include one-eighth inch of bleed for products mounted on the following substrates: Dibond, aluminum, plywood, sintra and acrylics.

COLOR MODE

Files may be submitted in CMYK or RGB. You may also include PMS colors in your graphics (Coated palettes only). Although PMS colors will be run as 4-color process, keep them as spot colors in your documents to ensure a more accurate match.

CRITICAL COLORS

All Pantone and critical call out values must be specified in writing to DWA at the time of submission. Please note that approximate matching of any one color requires additional time and resources, and an additional charge may apply. DWA cannot guarantee that the colors on your final print will match the colors produced by your monitor – monitors produce a greater range of color, brightness and saturation than any printer.

SENDING FILES

Files can be sent on CD-ROM or DVD (recommended for extremely large, high resolution files) or posted to your FTP site or any online file transmission site i.e., Dropbox. For information on our web based file transfer services, contact us at signs@dwatradeshow.com or at 503-595-1465. Smaller files (-10MB) can be emailed directly to signs@dwatradeshow.com.





	LABC	R SERVICES (P	lease indicate serv	vices desir	e d)	
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		LA	ABOR RATES			
					ADVA	ANCE STANDARD
Straight Time	between 8:00 am an	d 4:30 pm weekdays				per hr \$68.00 per hr
Overtime	before 8:00 am and a	after 4:30 pm weekdays and all c	lay Saturdays and Sundays		\$87.00	per hr \$107.00 per hr
		•	er worker needed below. our notice shall be char			•
	No. of workers	Hours per worker	Total worker hours	at Rate		Total
Installation				\$	_/hr.	\$
Dismantle				\$	_/hr.	\$
	-		worker. After one hour and gifts are prohibited.	, labor is cha	rged i	n one-half (1/2) hour
Company Name			Booth Nu	mber		All orders

Company Na	me	Booth Number			All orders are governed	
Billing Address Telephone Authorized Contact Signature		Cit	ty State	Zip Code	by DWA's	
		Fax		E-mail	Payment Policy and Limits of	
		Authorized	Authorized Contact-Please Print		Liability and Responsibility.	
RETURN TO:		es	Estimated Labor Service	es Ordered \$		
6700 NE 59th Place Portland, Orego Telephone: 503/228-6800 Fax: 503	97218 595-1470	Add 25% (\$30 min.) for Ir				
E-mail: csr@dwatradeshow.com		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Add 25% (\$30 min.) for D	Add 25% (\$30 min.) for Dismantle Supervision \$		
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LABOR PAGE TWO
KEEP ORIGINAL & SEND COPY TO DWA

INBOUND FREIGHT INFORMATION

CARRIER	_SHIPPED BY		DATE
NUMBER OF PIECES	_ WEIGHT		PRO NUMBER
ARRIVAL DATE	_ SHIPPED TO:	WAREHOUSE	SHOWSITE
SET UP INFORMATION FOR DWA INSTA	LLATION		
SET UP DRAWINGS ATTACHED		RENTAL CARP	ET COLOR
SET UP DRAWINGS WITH EXHIBIT		OWN CARPET	COLOR
CASE/CRATE NUMBER		_ PADDING	
NUMBER OF WORKERS REQUIRED FOR SET-UP_		APPROXIMATE	TIME FOR SET-UP
FORKLIFT ORDERED HRS	TIME	SPECIAL EQU	IPMENT REQUIRED
DID YOU ORDER			
ELECTRICAL YES NO		ELECTRICAL UNDER	CARPET YES NO
ELECTRICAL DRAWINGS ATTACHED	SENT TO THE	OFFICIAL ELECTRICAL	CONTRACTOR W/EXHIBIT
OUTBOUND FREIGHT INFORMATION			
IMPORTANT: You must make arrangements for outb	ound shipping and con	tact the carrier of your c	hoice.
OUTBOUND FREIGHT CHARGES		CONSIGNED TO	
		ADDRESS	
PREPAID COLLECT		CITY	STATE ZIP
BILL TO		SECOND CONSIGNE	EE
		ADDRESS	
		_ CITY	STATEZIP
DWA STORAGE			
METHOD SHOWCARRIER	AIR FREIGHT	☐ VANLINE	OTHER
CARRIER (IF KNOWN)			
CONTACT		PHON	E
EMERGENCY CONTACT INFORMATION	/ SHOWSITE COM	ITACT	
NAME		TITLE	
TELEPHONE			
OTHER MEANS OF CONTACTING THIS PERSON $\underline{\ }$			
CONTACT'S HOTEL	A	RRIVAL	DEPARTURE
PURCHASING AUTHORIZATION YE	S NO		



We get your show on the Road or in the Air

YRC Freight is the Show's Recommended Carrier

Let YRC Freight assist in handling your **Ground, Air** and **Expedited** shipping needs. Just stop by the Exhibitor's Service Desk and speak with our Trade Show Specialist from YRC Freight

YRC Freight's Services Advantages:

Time Critical - Any Need, Any Speed, Guaranteed.

- By Noon, By 5pm, Hour Window
- Guaranteed, By Noon, By 5 pm, Multiday Window

Standard Ground - The most reliable standard ground service in the Exhibit industry

Caravan Service - Conveniently transports your exhibit materials from show to show

Any Size Shipment – We have the ability to move everything from small packages to full truckloads at competitive prices

Sealed Exhibit – Is a safe, secure, guaranteed option to move your shipments and you only pay for the space you need.

World Class Customer Service – Our Exhibit customer service offers 24/7 support for your exhibit shipping needs at 1-800-531-EXPO (3976)

Don't worry if you are a first time user with YRC Freight, because we can establish competitive pricing for your outbound shipment right on the spot!

Contact us at 1-800-531-EXPO (3976), yrcfreight.com or exhibit.services@yrcfreight.com



Advance Price Deadline: November 4, 2019

SHIPPING INSTRUCTIONS/ MATERIAL HANDLING INFORMATION

DWA Trade Show & Exposition Services is prepared to receive your shipment either in advance at our local warehouse or at the exhibit site. See below for services covered by DWA. You may ship via YRC FREIGHT or the carrier of your choice.

For charges associated with these services, please refer to the Material Handling Order Form. Rates are based on the incoming weight of the shipments. DWA must have payment before forwarding freight.

For uncrating, unskidding, positioning, and reskidding equipment, please refer to the In-Booth Forklift Order Form.

If your material requires specialized rigging equipment, please notify us promptly so that we can make arrangements. When possible, supply your own rigging equipment with shipments and pre-rig your equipment.

ADVANCE SHIPMENTS TO DWA WAREHOUSE CRATES, CARTONS, FIBER CASES ONLY

Rates Include:

- ✓ Unloading crated freight. The warehouse cannot receive uncrated shipments.
- ✓ Storing at the warehouse for up to 30 days.
- ✓ Reloading onto trucks and delivery to the exhibit site.
- ✓ Unloading freight and delivery to your booth.
- ✓ Picking up, storing and returning empty shipping containers.
- ✓ Reloading freight for return to your specified destination.

Make out the bill of lading and consign as follows:

NAME OF EVENT YOUR COMPANY NAME YOUR BOOTH NUMBER

C/O DWA Trade Show & Exposition Services

6700 NE 59th Place Portland, Oregon 97218

IMPORTANT!

Last day for shipments to arrive at the advance warehouse without surcharge is November 14, 2019

The warehouse will receive shipments Monday through Friday during the hours of 8:00am to 4:00pm.

DIRECT SHIPMENTS TO EXHIBIT SITE

Rates Include:

- ✓ Unloading freight and delivery to your booth.
- ✓ Picking up, storing and returning empty shipping containers.
- ✓ Reloading freight for return to your specified destination.

Make out the bill of lading and consign as follows:

NAME OF EVENT YOUR COMPANY NAME YOUR BOOTH NUMBER

C/O DWA Trade Show & Exposition Services

Facility Name **Facility Street Address** Facility City, State, Zip

IMPORTANT! First day for shipments to arrive at the exhibit site is November 18, 2019

OUTGOING SHIPMENTS

Shipping information, bills of lading and labels will be available at the DWA Service Desk. Exhibitors selecting nonofficial carriers will need to make their own arrangements for pickup.

RETURN TO WAREHOUSE (Optional)

After the show, DWA can:

- Deliver freight to the warehouse.
- ✓ Store freight.

Call the DWA Customer Service Department at 503/228-6800 or stop in during the show at the DWA Service Desk for assistance.

Please read the DWA "Limits of Liability and Responsibility" for important information on freight handling.



Advance Price Deadline: November 4, 2019



KEEP ORIGINAL & SEND COPY TO DWA

ARRIVAL DATES FOR SHIPMENTS - PLEASE SCHEDULE SHIPPING CAREFULLY TO MINIMIZE SURCHARGES!

ADVANCE: November 14, 2019 Last day for crated shipments to arrive at advance warehouse without surcharge. A 25%

(\$31.00 minimum) late arrival surcharge based on the below rates will apply to each shipment

received at the warehouse after this date.

First day for shipments to arrive at exhibit site. SHOW SITE: November 18, 2019

MATERIAL HANDLING RATES

Rates are round-trip, per shipment. Use incoming weight only and round up to the next 100 lbs. Rates below are guaranteed if inbound shipments are received at the DWA warehouse or exhibit site before 4:00 PM weekdays. Late shipments to warehouse are subject to surcharges. Certified Weight Tickets are required for each shipment.

ADVANCE SHIPMENTS TO WAREHOUSE

Advance shipments are shipments that can be received at the warehouse up to 30 days prior to the event, delivered to the exhibit site and can be unloaded at the dock and delivered to the booth with no additional handling required. Empty containers will be returned at the close of the show. When packed, the crated materials will be picked up at the booth and loaded onto outbound carriers. Late arrival charges

additional, see above for details. SHIPMENT WEIGHT X RATE/100 LBS. MIN.CHARGE ESTIMATED CHARGES ₆₀₀₁ \$58.00 ₆₀₀₀ \$116.00 Crated and/or Skidded Materials lbs.

DIRECT SHIPMENTS TO EXHIBIT SITE

Direct shipments are consigned to DWA, shipped directly to the event facility and can be unloaded at the dock and delivered to the booth with no additional handling required. Empty containers will be returned at the close of the show. When packed, the crated materials will be picked up at the booth and loaded onto outbound carriers.

	SHIPMENT WEIGHT	X RATE/100 LBS.	MIN.CHARGE	ESTIMATED CHARGES
Crated and/or Skidded Materials	lbs.	₆₀₁₁ \$52.00	₆₀₁₀ \$104.00	\$

UNCRATED SHIPMENTS

Includes shipments that are not in crates, cases, or boxes and/or are unskidded without proper lifting bars or hooks. Empty containers will be returned at the close of the show.

	SHIPMENT WEIGHT	X RATE/100 LBS.	MIN.CHARGE	ESTIMATED CHARGES
Uncrated and/or Unskidded-Advance	lbs.	6013 \$82.00	₆₀₁₂ \$164.00	\$
Uncrated and/or Unskidded-Exhibit Site	lbs.	6013 \$79.00	₆₀₁₂ \$150.00	\$

CRATED SHIPMENTS REQUIRING SPECIAL HANDLING

Includes shipments that are loaded and/or packed in such a manner as to require additional handling such as ground loading, side door loading, constricted space loading, designated piece loading, or stacked shipments. Late arrival charges additional, see above for details.

	0	0	0 1		0	
			SHIPMENT WEIGHT	X RATE/100 LBS.	MIN.CHARGE	ESTIMATED CHARGES
To Warehouse			lbs.	₆₀₄₁ \$79.00	₆₀₄₀ \$158.00	\$
To Exhibit Site			lbs.	₆₀₄₃ \$75.00	₆₀₄₂ \$150.00	\$

SMALL PACKAGE SHIPMENTS

Round trip rates, per shipment. Limited to 50 lbs. per shipment, per delivery. Cartons and envelopes received without documentation will be delivered without guarantee of piece count or condition. Includes FedEx and UPS shipments. Late arrival charges additional, see above for details. NO. OF CARTONS FIRST CARTON EACH ADD'L. CARTON ESTIMATED CHARGES

<u>6030</u> \$34.00 ₆₀₃₁ \$9.00 Small Packages/Max. 50 lbs. per shipment If your freight remains at the Exhibit Site at the end of the show, there will be a charge of \$12.50 per cwt with a minimum fee of \$125.00 for

DWA to return your freight to its warehouse. In addition, there may be a fee for storage. It is the exhibitor's responsibility to arrange for freight pickup from DWA's warehouse.

Company Name		Booth Number		
Billing Address	City	State	Zip Code	are governed by DWA's
Telephone	Fax	E-mai	I	Payment Policy and Limits of
Authorized Contact Signature	Authorized Contac	Authorized Contact-Please Print		Liability and Responsibility.
RETURN TO: DWA Trade Show & Exposition S	ervices To	otal Estimated Charges	\$	
6700 NE 59th Place Portland, Or Telephone: 503/228-6800 Fax:	egon 97218 503/595-1470 P/	AYMENT ENCLOSED	\$	

E-mail: csr@dwatradeshow.com http://www.dwatradeshow.com

FIRE MARSHAL'S RULES

- 1. All decorative materials must be flame proofed or of a type acceptable to the Fire Marshal's Office. Use of bark dust, mulch, chips or hay, etc., is not allowed unless pre-approved by the Fire Marshal's office.
- 2. No flammable gasses, liquids or solids, are allowed in any building, enclosed tent or structure. Two (2) 16.4 oz. bottles of propane are permitted in a booth at any one time. All other bottles must be stored outside the building and secured.
- 3. Tents, canopies and covers over booths are allowed inside building only at Oregon Convention Center, Exposition Center, Memorial Coliseum Arena and Rose Garden Arena where ceiling height is adequate. Booths with canopies larger than 10' x 10' are not allowed unless approved by the Fire Marshal's Office. All canopied booths must have a working smoke detector properly mounted in the canopy. If cooking in a canopied booth, you must also have a fire extinguisher.
- 4. Any enclosed structure larger than 100 sq. ft. in floor area must have a working smoke detector properly mounted in the structure. All doors or windows to the structure are to be left open.
- 5. All natural gas lines used to run a fireplace etc. must have a shut off valve by the appliance(s) and be accessible. All persons working in the booth shall be instructed in the location and operation of the shut off valves to the appliances and to the building as well. All natural gas fireplace displays must have a safety pilot kit providing automatic shut off if no flame is detected. Each fireplace must additionally have a Carbon Monoxide detector with alarm and a protective barrier to safeguard against risk of being burned. No wood burning fireplaces are permitted.
- 6. Portable space heaters are not allowed unless approved by the Fire Marshal's Office.
- 7. Displaying of vehicles requires vehicles to have 1/4 tank or less of fuel in the tank; gas cap must be either locked or taped in place; and battery cables taped or batteries removed.
- 8. Displaying of any vehicle containing LPG gas propane shall have such containers reduced to atmospheric pressure before bringing them into the building.
- 9. All exhibitors are to keep all their exhibit items, tables, chairs, etc., within their assigned booth space. Nothing is to be placed in any aisle.
- 10. Empty cardboard boxes are not to be stored within booths overnight.
- 11. OBSTRUCTIONS BLOCKING UTILITY FLOOR BOXES MUST BE RELOCATED BY THE EXHIBITOR UPON REQUEST.

Oregon Convention Center Services

If you need to order any of the following services please visit the Oregon Convention Center's website at http://www.oregoncc.org or call them at 503.235.7578 or 800.791.2250.

- Sector Sector
- Compressed Air, Water, Drain & Natural Gas
- Booth Cleaning & Porter Service
- Audio Visual
- Telecommunication, Internet & Networking



SUSTAINABILITY GUIDELINES

for Exhibitors

EXHIBITOR AND DECORATOR GUIDE TO REDUCING WASTE

We strive to send as little material as possible to the landfill through recycling, composting and donating left over goods.

WHAT YOU CAN DO



REDUCE WASTE

- Use the facility recycling receptacles during move in/out and run of the show.
- Use only products that are recyclable at OCC.
- Minimize packaging.
- Bring only what is anticipated for attendees.
- Provide information on a reusable flash drive or through a QR code.

SMART EXHIBIT DISPLAY DESIGN

- Create signs and banners that are reusable or that can be recycled.
- Foam core is not allowed, as it cannot be recycled.
- Print handouts on post consumer recycled content paper using soy or vegetable based
- Use energy efficient lighting for displays.
- Turn off booth lighting, monitors, and electronic equipment overnight.

TRANSPORTATION CONSIDERATIONS



- Use local vendors when possible to reduce transportation impact.
- Use local public transportation, walk or bike when possible. Visit the transit system website at trimet.org.
- Purchase offsets for the environmental footprint from shipping, travel and lodging. Ask us for resources.

RECYCLING **RESULTS**



Each year we recycle, compost, and donate over 500,000 pounds of material instead of putting it in a landfill.

SORTING GUIDE

You may sort and recycle your event material into the following category containers:

- **Corrugated Cardboard/Cardboard** Tubes
- Film Plastic/Shrink Wrap/Bubble Wrap/Plastic Bags/Sheet Plastic (Must be clean and dry. No strapping, paper, or food scraps)
- **Styrofoam Peanuts**
- **Vinyl Tablecloths** (no banners)
- **Lumber/Plywood/Particle Board/** Scraps
- **Scrap Metal**
- Concrete/Brick/Porcelain/Pavers/ **Asphalt**
- Plants/Trees/Soil/Mulch/Flowers
- Food Scraps (Includes meat, bones, dairy)
- Plastic Beverage Bottles/Soda Cans/ Paper/Newspapers (Must Be Clean)
- Glass Bottles/Jars (Must Be Clean)

